#### **Name of the Institutes**

- I. ICAR-Central Institute of Agricultural Engineering (CIAE), Bhopal (MP)
- II. ICAR-Central Institute of Post Harvest Engineering and Technology (CIPHET), Ludhiana (Punjab)

### Model

# Entrepreneurship and Leadership Development Programme for Horticulture Entrepreneurs desirous of applying to Schemes of National Horticulture Board

Crop / Activity	PHM- Primary Processing and Packaging of		
	Fruits and Vegetables for the applicants of		
	Pack House/Integrated Pack house		

#### 2019-20

Become Entrepreneur	
	Lead Change and Innovation
Be creative	
	Lead Profits

## **Address of Horticulture Training Institutes:**

- 1) ICAR-Central Institute of Agricultural Engineering, NabiBagh, Berasia Road, Bhopal- 462038, Madhya Pradesh. Ph. (0755)-2521110, Email: <a href="mailto:nachiket.kotwaliwale@icar.gov.in">nachiket.kotwaliwale@icar.gov.in</a>, Website: <a href="www.ciae.nic.in">www.ciae.nic.in</a>
- 2) ICAR-Central Institute of Post Harvest Engineering and Technology, PAU Campus, Ludhiana, Punjab

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<b>Training Programme Name</b>	Entrepreneurship and Leadership Development
	Programme for Horticulture Entrepreneurs desirous
	of applying to Schemes of National Horticulture
	Board

**Introduction:** India is the second largest producer of Fruits and Vegetables globally. During 2017-18 the production of Fruits is 97 Million MT and that of Vegetables is 184 million MT and that of flowers is 2.4 Million MT. The salient features of commercial Horticulture are Perishability, intense Technology, High Profitability accompanied with high investment and High Risks including vulnerability to post-harvest losses. Overall it demands very good entrepreneurship and leadership.

National Horticulture Board, an autonomous organisation under the Department of Agriculture, Cooperation and Farmers Welfare, Ministry of Agriculture and Farmers Welfare, Government of India has been promoting and developing commercial horticulture in the country since 1984. Appreciating both the challenges and prospects of commercial horticulture, so as to mitigate constraints and risks and maximise benefits and net income, NHB has taken a number of initiatives viz., Model Detail Project Reports, conducting both awareness and technical workshops and simplification of scheme implementation process. One another measure taken up is encouraging farmers, entrepreneurs and applicants desirous of availing benefit under its schemes to have requisite entrepreneurship and leadership by undergoing a 6 day training programme at one of the best training institutes recognised by it.

Rationale for the Training: NHB projects are credit linked and back ended and arecapital intensive running from several lakhs to several crores. In addition these involve good documentation and time bound activities on the part of promoter, banker and other stakeholders. So endeavour should be to ensure that the project is successful by all means be addressing all possible risks. Over the years it has been observed by NHB that most of the promoters of NHB projects are not having the required understanding of scheme documentation, time bound activities and lack knowledge and skills of handling the project themselves and thus become subjected to vagaries of others ignorance and omissions and commissions. The result is a number of projects have failed or became ineligible for subsidy consideration. Thus so as to rule out any these omissions and commissions and risks, NHB has made it mandatory for every applicant to undergo a 6 day training programme at one of the NHB recognised /approved institution, with a goal of zero rejection of a project for which IPA is issued.

# Importance of Project: Crop / Activity: Global/National/State and role in horticulture development

	V
1. PHM-Pack House	
2. PHM-Integrated Pack house	

#### **Profile of the Institute:**

#### 1. ICAR-Central Institute of Agricultural Engineering, Bhopal

Central Institute of Agricultural Engineering at Bhopal came into existence on 15th February 1976. The Institute has five Divisions (Agricultural Mechanization, Agricultural Energy and Power, Irrigation & Drainage Engineering, Agro Produce Processing and Technology Transfer), Coordinating Cells of four AICRPs (Farm Implements and Machinery, Utilization of Animal Energy, Renewable Energy Sources and Ergonomics & Safety in Agriculture) and two centres (Farm Science Centre and an outreach Industrial Extension Project at Coimbatore). The Institute has a sanctioned strength of 423 personnel with 90 scientists belonging to the disciplines of agricultural engineering, mechanical engineering, electronics and instrumentation, computer application, agronomy, biochemistry, microbiology, food technology, statistics and economics. The Institute is rich in infrastructure. The research workshop provides the facilities for fabrication of research prototypes, the prototype production centre carries out batch production of prototypes for pilot introduction; Agricultural Knowledge Management Unit and Computer Aided Design cells help in computer application in database, communication, presentation, design drafting and modelling; instrumentation cell gives support in various research projects and Audio-Visual Unit supports research and extension. The Institute has the richest library in the field of agricultural engineering in India, having around 25000 books and bound journals. The library has computerized cataloguing facility. It also has a large collection of CD ROMs on journals in agricultural engineering and related disciplines. The library subscribes to more than 125 Indian and foreign journals and provides e-subscription of some journals to the users.

#### Infrastructure/facilities available at CIAE, Bhopal

- Competent Faculty.
- 2. Research expertise and laboratory/pilot plant / Demonstration experience.
- 3. Excellent classrooms with all Audio-visual equipment and aids including PPT facility.
- 4. Excellent living/ residential accommodation with Computers and internet.
- 5. Has liaison with esteem industries and institutions. .





Fruit and Vegetable Processing Laboratory



**CIAE-Ripening chamber** 



**Engineering property laboratory** 



**Food Processing Laboratory** 



**Microbiology Laboratory** 



**CIAE Guest house** 



**Conference hall** 

#### 2. ICAR-Central Institute of Post-Harvest Engineering and Technology, Ludhiana

The ICAR-Central Institute of Post-Harvest Engineering and Technology (CIPHET) was established on 3rd October 1989 at the PAU Campus, Ludhiana, Punjab, India as a nodal institute to undertake lead researches in the area of the Post-Harvest Engineering and Technology appropriate to agricultural production catchment and agro-industries. The institute's second campus was established on 19th March 1993 at Abohar, Punjab, India which is primarily responsible for conducting research and development activities on fruits and vegetables, and commercial horticultural crops. ICAR-CIPHET is also headquarters for two All India Coordinated Research Projects (AICRPs) viz. AICRP on Post-Harvest Engineering and Technology (PHET) at 31 Centre's and AICRP on Plasticulture Engineering & Technology (PET) at 14 Centre's. The institute has a mandate for carrying out research for solving problems and identifying technologies related to post-harvest loss assessment and prevention, processing, value addition and storage of agricultural, horticultural, livestock, and aquaculture produce targeted to achieve food safety and quality assurance. The other major mandate of the institute is to create human resource and entrepreneurship development in post-harvest engineering and technology.

#### Basic infrastructure and collaboration to be in place

1. Competent Faculty.

SN	Name of Faculty	Designation	Qualification	Expertise	Experience in years
ICA	R-CIAE, Bhopal				
1.	Dr.NachiketKotwali wale	Head	Ph.D.	Post-harvest management of horticultural crops	25
2	Dr. SK Giri	Principal Scientist		1	18
3.	Dr. KVR Rao	Principal Scientist		Irrigation and protected cultivation of horticultural crops	22
4.	Dr. MK Tripathi	Principal Scientist		Nutritional quality of foods	18
5.	Dr. SK Chakraborty	Senior Scientist		Post-harvest management of horticultural crops	12
6.	Dr. D Mohapatra	Senior Scientist		Post-harvest management of	12
7.	Dr. Adinath Kate	Scientist		horticultural crops	4
8.	Dr. Dilip Pawar	Scientist			4

CIP	CIPHET, Ludhiana					
1	Dr. R.K. Singh,	Director	Ph.D.	Irrigation and protected cultivation of horticultural produce		
2	Dr. K. Narsaiah	Principal Scientist and I/c Head	Ph.D.	Post-harvest management of horticultural produce		
3	Dr.Ranjeet Singh	Sr. Sci	Ph.D.	Packaging and MAP of horticultural produce		
4	Dr. Yogesh Kumar	Scientist (SS)	Ph.D.	Food Safety		
5	Dr. Rahul Kumar Anurag	Scientist (SS)	Ph.D.	Primary processing and packaging of horticultural produce		
6	Dr Tanbir Ahmad,	Scientist (SS)	Ph.D.	Food Safety		
7	Er. AkhoonAsrar Bashir	Scientist	M.Tech.	Post harvestEngg. and Cold chain management		
8	Mrs. Surya	Scientist	M.Sc.	Food Microbiology		
9	Dr. Poonam Choudhary	Scientist	Ph.D.	Food Nutrition		
10	Dr.BhupendraGhodk i	Scientist	Ph.D.	Post harvestEngg. and Cold chain management		
11	Dr.Bidyalakhsmi	Scientist	Ph.D.	Post harvestEngg. and Cold chain management		

#### **Previous experience:**

#### 1. ICAR-Central Institute of Agricultural Engineering, Bhopal

The Institute also has well-furnished hostel and guest house facilities to accommodate 80 guests. The International Training Centre of the Institute has facilities for conducting International meetings and training programmes with excellent ambience. More details of the institute are available at www.ciae.nic.in. The institute has conducted several professional training programmes including entrepreneurship development programmes in the areas of 'soybean processing', 'agro processing', 'custom hiring of agricultural machines', 'protected cultivation technologies', etc. Besides the institute regularly conducts international training programmes on different aspects of agricultural mechanization, post-harvest processing, etc.

#### 2. ICAR-Central Institute of Post Harvest Engineering and Technology, Ludhiana

The Institute also has well-furnished guest house facilities. More details of the institute are available at <a href="www.ciphet.in">www.ciphet.in</a>. The institute conducts regular professional trainings. During last year, total of 648 participants were trained for post-harvest management of agricultural and livestock produce through three ICAR sponsored summer/winter schools, one model training course, seventeen EDP, eleven farmers' training, and two workshops. A total of 182 students were also trained during this period. The institute has assessed the losses during storage in godowns, funded by food Corporation of India (FCI). The institute has also established a fumigation chamber and norms for treatment of grapes for export to New Zealand and Australia. Besides, ICAR-CIPHET has a Food testing Laboratory for testing commercial samples. It also conducts professional training programmes.

#### **Objectives of Training Programme:**

- 1. Knowledge: Ensure every trainee acquires adequate knowledge and understanding of NHB Scheme Operational guidelines, Annual design and procedure viz.
  - a. Eligibility of applicant including definition of family, and project, the process and steps involved in the scheme implementation, timelines, Scheme cost norms, pattern of assistance etc. Calculation of Eligible Project cost, Eligible components for subsidy, NHB standards, Basic Data Sheet & Protocols to be complied for availing subsidy,; Crop / Project specific Model DPR Template, Terms and conditions of IPA, Do's and Don'ts for Applicants /Banks/NHB officials for IPA,
  - b. List of documents to be submitted.
  - c. To acquaint with NHB website including registration and modes of online application, operation of online account and contact persons, helpdesk and grievance redressal.
  - d. Subsidy claim process through Bank/FI and list of documents to be submitted along with claim, JIT process, JIT Format, Documentation, Circumstances to request for and consider Re-JIT& Post-JIT process.
  - e. Formats of Agenda and check list used for processing subsidy claim.
  - f. How to expand understanding based on the minutes of meetings of previous IC and PAC available on website. It helps the applicant to understand how decision on subsidy is being made.
  - g. To know and appreciate specific Horticultural commodity / crop economic importance and potential of fresh commodity and processed / value addition commodity; Country and Global scenario and State/UT Scenario.
  - h. To learn / visit success stories / best practices including cluster development / FPOs; interact with successful entrepreneurs; and recognise key factors responsible for success and failure.
- 2. Personal leadership and skills development
  - a. To explore leadership roles required in horticulture business and realign and recalibrate self with new knowledge, concepts and tools.
  - b. Managing change and innovation and Taking charge and leading strategy.
  - c. To learn/ improve IT/ social media and know how to benefit from Internet and newspapers/media.
  - d. To improve leadership / social skills especially common informed vision, communication, team work, negotiation skills; with an exercise and success story.
- 3. Knowledge and practical guidance on applying the appropriate post harvest management techniques for different fruits and vegetables in order to maintain and optimize product quality, assure its safety and ensure efficiency in the supply chain.
  - a. To be aware of post-harvest and storage practices, protocols and technologies.

- b. How to select suitable primary processing and packaging technologies and machinery for different fruits and vegetables.
- c. Technology: Time of Harvesting, Moisture level of the produce, Pre-cooling of products for removal of field heat, cleaning, washing and sanitization, waxing, grading and sorting of fruits and vegetables, peeling/trimming/size reduction for production of fresh cut fruits/vegetables, packaging, storage and transportation technology.
- d. To know required infrastructure- Supply Chain/ Cold Chain and Marketing infrastructure and Gap analysis with that of the current practices to the context of trainees, and management of trainees.
- 4. Processing and value addition
- 5. Marketing and value chain development
  - a. To know value chain and document current value chain of trainees context.
  - b. To know how to source inputs from reliable and quality sources economically and explore best way / place to sell.
  - c. To know market based production concept; crop planning and preparing crop calendar.
  - d. Analyse market prices of various markets and causes of instability. Document market efficiency and share of grower in consumer price realisation and possible way to minimise price spread.
  - e. To know importance of branding and promotion.
  - f. How to become an Exporter and know the roles of APEDA.
- 6. Supply/ Cold-chain development both for fresh and processed produce
- 7. Producing quality produce: Healthy, Food Safety / Traceability and Standards
  - a. To know Global /National norms of Food Safety & traceability- Good Agricultural Practices, and standards, MRL, IPM, logistics, GMP, Organic certification, etc. Encourage trainees to document a roadmap for availing certification in 1 year time.
- 8. DPR and Project Management including Finance & Credit.
  - a. To empower selection of crop based project based on Agro-climatic/soil/ water suitability, Market, Finance and Technical viability.
  - b. To empower the trainees to prepare Detail Project Report of his/her project. In case it is already prepared with the help of external expert, the trainee is made to understand and critically analyse the same.
  - c. To know about Banks/ Financial Institutions; Loan procedure-how to avail finance/ credit- challenges and prospects. Document difficulties in trainees context and facilitate in possible solutions on expeditious and easy access to credit.
  - d. To know risks viz., including natural calamities in production and business and their management strategies including insurance schemes.

- e. To learn about Farm record book keeping.
- 9. Cluster development / Collaborative farming: What is cluster? Essential elements? To know importance of cluster approach,
- 10. Government organisations and Schemes related to Horticulture and laws to be complied.
- 11. Horticulture Statistics sources including DAC&FW website and State Horticulture Dept. website.
- 12. Technology and Entrepreneurship

#### Pedagogy: Training methods / styles are:

- a. Lectures- with two way communication using Audio-visual aids, videos etc.
- b. Group discussion
- c. Panel discussion
- d. Skill practice
- e. Interactive field visits etc

#### **Outputs expected: (As on the last date of 6 days training)**

- 1. 100% attendance of all Classes prescribed.
- 2. Daily studying of reading material provided.
- 3. Successful and timely completion of assignments.
- 4. A score a minimum of 75 % in final assessment by each trainee.
- 5. Knowledge: by each of the trainee
  - a. Essential elements of NHB Scheme guidelines, documentation & processes and Do's and Don'ts, understanding DPR, Bank Appraisal and Sanction, identification of risks and vulnerabilities and measures to address the same, Processes and documentation of NHB scheme implementation for successful subsidy release.
  - b. Essential elements of scientific and commercial post-harvest processing, packaging, transportation and Marketing, Exports etc. in English/Hindi/trainees' language.
  - c. Food safety (Good Agricultural Practices), traceability, standards etc.
  - d. Documentation of analysis of current scenario of trainees context- production, harvest, post-harvest, supply chain, marketing and gap analysis and possible road map.
- 6. Skills: by each of the trainee
  - a. Curiosity and continuous learning.
  - b. Crop: Modern scientific harvesting, post-harvest, packaging, storage, food safety, traceability certification and standards.
  - c. Project: PHM-Primary Processing & Packaging: Modern scientific operations, technology, safety etc.
  - d. Familiarisation of Technology, Standards, Protocols and hands on experience.

- e. Good understanding of DPR and Project Management:
- f. A 3 year Strategic action plan: A Year to Year strategy for 3 years to achieve set goal in 3 years- for improved Post harvest management with economy, modern harvest, post-harvest practices, infrastructure, marketing and organisational systems for improved incomes.
- g. Problem solving- to solve existing problem being faced by the trainees.
- 7. Attitude: developing confidence and leadership to successfully complete NHB project timely as per NHB norms, specifications/standards, protocols etc.
- 8. Networking with various Government and Non-Government Agencies and mentors.
- 9. To know various schemes and future useful training programmes across the country.

#### **Outcomes expected (in 18 months)**

- 1. Successful completion of the project with right technology and processes complying with all NHB Scheme requirements.
- 2. Reduced post harvest losses in fruits & vegetables; improved product quality&higher shelf-life of products.
- 3. Improved food safety, certification, standards compliance- at least process is initiated.
- 4. Improved infrastructure.
- 5. Improved profits/ net income to farmers and rural entrepreneurs.
- 6. Creation of job opportunities for all types of rural youth.

## **Programme in Brief**

Training	Entrepreneurship and Leadership Development Programme for
Programme	Horticulture Entrepreneurs- PHM: Primary Processing and Packaging
Name	of fruits and vegetables
Duration	6 working days
Participant	Individuals desirous of availing NHB benefit under Scheme No.1 or 2 and also
Target Group	for those who want to improve their knowledge and leadership in protected
	commercial horticulture.

Institute	CIAE, Bhopal	CIPHET, Ludhiana	NIPHT (HTC), Pune	NIFTEM, Kundli, Sonipat (Haryana)
Training	Dr .NachiketKotwaliwale	Dr. K. Narsaiah, I/c	cl : vr l v ll	D G 11D 1
Coordinato	Head, Agro Produce Processing	Head, Agri. Structures	Shri VishwasJadhav	Dr. Sunil Pareek
r	Division	and Environmental	9422030775	7056721483
	ICAR-CIAE, Bhopal 462038	Control, CIPHET,	3122000770	7 0007 21 100
	075502521110,	Ludhiana-141004	htc td@yahoo.com	Sunilpareek.niftem@gmail.co
	nachiket.kotwaliwale@icar.gov.i	9417143925		<u>m</u>
	n	k.narsaiah@icar.gov.i		
		n		

Training	Month	Last date for	_	Training	Institute Name
calendar		Registration	- T	Dates	
for 2019-			dates		
20	NT 1 / 1 1 1				ICAD CIAE
	Needs to be worked				ICAR-CIAE,
	out again				Bhopal
	Needs to be worked				ICAR-CIAE,
	out again				Bhopal
	Needs to be worked				ICAR_CIPHET
	out again				Ludhiana
How to	Desirous candidates sl				
Apply	this document along v			ame shou	ld also be
	submitted to National	Horticulture Boar	d.		
Next	February 2020				
review/					
revision of					
Training					
Design					
Batch size	ICAR-CIAE & ICA	R-CIPHET			
and cost	Batch size	Course Fees Rs	. Hostel:	То	tal cost Rs. per
and		per candidate	Accommoda	tion, car	ndidate
Payment			Boarding:		
system			BF+L+D		
			+ Morning T	Cea +	
			Afternoon		

			Snacks Rs. per candidate		
	5-10	14000	3000	17000	
	3 10	(Inclusive of	3000	17000	
		GST)			
	Payment system and	/	id in advance, ale	ong with application,	
	address:	-		nit CIAE, Bhopal or	
		ICAR-Unit CIPHI		, 1	
Enrolment	Is voluntary on the	part of trainee and	on his/her submis	sion of willingness in	
	writing to undergo tra	ining.		-	
Certificate	Upon successful com	pletion of training	with 75% marks in	n final assessment, the	
	candidates are awarde	d completion certifi	icate with marks.		
NHB &			for any individual o		
HTI Role		_	trainee him/herself.		
			3 nor by any Goverr		
	4. Upon 100% attendance and upon scoring 95% marks is considered as successful completion and then are eligible for training completion certificate.				
	-			plicant and submission	
		0 1	• •	obtaining In-Principle	
	, , , ,	reside in the hoste	1/accommodation n	rovided by the institute	
	in the interest of tr		i/accommodation p	Tovided by the institute	
	7. The training institute has no say in NHB decision making either in approval or				
	rejection of IPA or sanction or not sanction of Subsidy.				
			duct and wellbeing	issues	
	_		l Subsidy release or		
	10. HTI has no liabilit	y towards IPA and	Subsidy release or i	non-release.	

#### **Expectations from trainee before the arrival to the Training institute:**

- Study NHB scheme guidelines of all schemes with emphasis on specific component for which application is being/ is made including General conditions, Basic structure, Applicant eligibility, Technical standards, Basic Data sheet and Protocols, Budgetary allocation for his/her state/UT, Guidelines for submitting application, cost of application, various prescribed formats, FAQs, Dos and Don'ts, Agenda and Checklist, List of documents to be submitted both for Pre-IPA and IPA available in NHB website and as received in their online account.
- 2. Study one's own Detail Project Report along with Model DPR available in NHB website.
- 3. Visit NHB website and study various services available- especially Scheme guidelines, Model DPRs, Technical Standards, Statistics, NHB interactive, Minutes of meetings (past), Public circulars to the extent possible.
- 4. Should see him/her self whether he/she is satisfying NHB Scheme requirements.
- 5. To cooperate with Horticulture Training Institute.
- 6. To share specific problems/ gaps / barriers in horticulture growth and profits in his area.

#### Material to be brought by each of trainee:

- 1. Hardcopy of application already submitted to NHB if any.
- 2. Hardcopy of DPR already submitted to NHB or prepared if any.
- 3. Hardcopy of Model NHB DPR if possible.
- 4. Hardcopy of copy of Dos' and Don'ts, Agenda and Checklist, List of documents to be submitted.
- 5. Hardcopy of applicants' eligibility and General conditions

# Day wise schedule

Session	Module	Learning	Expert
	Registration	Registration	
		Prior-Assessment of knowledge, attitude and skills	
Day1	Orientation /	• General discipline in class room (Do's and Don'ts)	
Session	Inauguration	• Every trainee to share their introduction with	
1		expectations.	
		<ul> <li>Motivational Talk</li> </ul>	
Day1	Economic /	1. Fruits and vegetables- Importance in world	NHB/Instit
S2	Marketing	agriculture	ute faculty
	Potential and	2. India: Area, Production, Productivity, Prices &	
	Specific State/	value.	KVK,
	UTs context:	3. State/UT: Area, Production, Productivity,	Baramati
	Scope and	4. Prices & value, variation across markets.	Expert
	opportunities	5. Global: Area, Production, Productivity, Prices;	
	and Success	6. Domestic market: Supply and Demand;	
	stories.	7. Export and Import scenario;	
		8. Case study of success stories-2	
		9. Concerns for growers / entrepreneurs!	
Day1	Personal skills	1. Improve listening, reading, writing and	KVK,
S3	development	communication skills, team work; reading of signs	Baramati,
		etc.	Experts
		2. To learn/ improve IT/ social media and know how	
		to benefit from Internet and newspapers/media.	
		3. To improve leadership / social skills common	
		informed vision, communication, team work,	
		negotiation skills; with an exercise and success	
		story.	
		4. To explore leadership roles required in horticulture	
		business and realign and recalibrate self with new	
		knowledge, concepts and tools.	
		5. Managing change and innovation and Taking	
		charge and leading strategy.	
Day1	NHB Scheme	Group Discussion and Presentation by each group:	DD NHB
S4	Guidelines,	1.Scheme guidelines	KVK,
	Annual Design	2.Flow chart	Baramati
	and Processes	3.Dos and Donts, List of documents to be submitted	Expert
	of successful	and Agenda and Checklist.	
	implementation	4. Technology standards/ Specifications etc.	
	and DPR, Bank	5. Issues with Banks.	
	Appraisal and	6.Common reasons for rejection of Projects at NHB.	
	Sanction of own	7.Q& A on Queries.	
	Project		
	Quiz	Today's learning	

Session	Module		arning	Expert
	Reading 1.		Study of NHB Scheme guidelines and come up	
	material for		with queries.	
	next day*	2.	2. Reading material on Fruits and vegetable production and processing in India	
		3.	Reading material on Post harvest management practices.	
	Evening/Nigh		Creation of Whats' app group of all trainees.	
	Home work/	•	Joining of NHB crop specific/Project specific	
	Assignment #		Whats' app group.	

Day2 S1	General properties and physiology of fruit and vegetables	<ol> <li>General properties of fruits and vegetables</li> <li>Structure of fruits and vegetables</li> <li>Composition of fruits and vegetables</li> <li>Stability of nutrients</li> <li>Physiology of fruits and vegetables</li> <li>Resipration and biochemical changes during ageing and ripening</li> <li>Colour development in fruits and vegetables</li> <li>Classification of horticultural commodities according to respiration rate and ethylene sensitivity</li> <li>Factors responsible for the respiration</li> <li>Maturity indices and determination techniques</li> </ol>	Horticulturist/P ost-Harvest Technologist
Day2 S2	Post-Harvest deterioration factors and their controls	<ol> <li>Factors affecting the quality of fruits and vegetables</li> <li>Major pre and post-harvest defects</li> <li>Factors responsible for deterioration</li> <li>Environmental factors</li> <li>Procedures for reducing post-harvest deteriorations</li> </ol>	Agri. Process Engineer& Horticulturist
Day2 S3 & 4	Visit to Fruits and vegetable processing industries	Familiarise technology and components of primary processing of fruits and vegetables  • Scenario of PHM- Pack house, cold room  • NCCD & other study reports on the project activity  Post-harvest practices:  • Pre-cooling  • Cleaning/Washing  • Sorting/grading  • Wax treatment  • Packaging  • Transportation practices	Institute Staff/faculty/ Entrepreneurs
	Discussion	Evaluation of Assignment and observations	
	Quiz	Learning on yesterday and today	
	Reading for next day	Post-harvest management practices for different fruits and vegetables: manual-specific to each trainee based on choice /NHB project	
	Assignment for next day	Difference between Applicants DPR and NHB's Model DPR- What are the learnings.	

Day 3	Harvesting and		PH
	post-harvest	moisture, size, colour, time etc.	Technologist/
S.1	handling of fruits and vegetables	2. Harvesting methods-Manual & Mechanical methods	Engineering experts
	and vegetables	3. Necessary care during Harvesting	experts
		, , , , , , , , , , , , , , , , , , , ,	
		4. Tips for transportation and handling of fruits and vegetables	
		5. Various post-harvest treatments for fruits and vegetables	
		6. Pre-cooling of fruits and vegetables: methods	
		and their suitability	
		7. Tips to increase pre-cooling efficiency	
Day 3	Cleaning/washing	Methods of cleaning/washing of different	
S. 2	and	fruits/vegetables	
5.2	disinfestations	2. Machinery for cleaning/washing	
	technologies	3. Post-harvest diseases of fruits	
		4. Methods of disinfestations	
		5. Chemicals used to control spoilage	
		6. Heat treatment methods and equipment	
Day 3	Practical/hands-	1. 1.Practical sessions including pre-cooling,	
S.3 & 4	on session	cleaning, washing, hot water treatment	
		2. Machine management for high	
		periodicity, sustainability & energy	
		efficiency	
		3. Maintenance & after sale service risks,	
		insurance, etc.	
		4. Safety issues & management.	
	Discussion	Evaluation of Assignment and observations	
	Quiz	Learning on day 3	
	Reading for next	Quality analysis of fruits and vegetables	
	day		
	Assignment	Shelf-life of fruits and vegetables: what are the	
		learnings. Write five points which affects shelf-	
		life	

Day 4	Coating of fruits	1. Purpose of coating	PHE Expert
S I	and vegetables	2. Fruits/vegetable suitable for coating	1
		3. Wax and other materials used for coating	
		4. Methods of wax application and relevant	
		machinery	
		5. Types and concentration of waxes	
Day 4	Grading and	1. Sorting, sizing and grading principles and	
S2	sorting of fruits	techniques	
	and vegetables:	2. Commercial equipment for grading and	
	Theory and	sorting	
	practical on	3. Practical on grading and sorting	
	quality testing	4. Machine management for high periodicity,	
		sustainability & energy efficiency	
		5. Maintenance & after sale service risks,	
		insurance, etc.	
		6. Safety issues & management.	
		7. Skill /Hands on training on determination of	
		different quality parameters	
		• Size/shape	
		• Colour	
		• Texture (firmness)	
		• TA and TSS	
Doy 4	Minimal		
Day 4 S 3			
33	processing of fruits and	processed products 2. Fruits/vegetables suitable for minimal	
	vegetables (cut	processing in whole/cut form  3. Unit operations and machinery	
	and whole)		
		processing  5 Factors affecting shalf life of minimally	
		5. Factors affecting shelf-life of minimally processed fruits/vegetables	
Day 4	Practical session	1 0	
S 4	Practical session	1. Hands-on training on operation of different machinery	
34		,	
		2. Machine management for high	
		periodicity, sustainability & energy	
		efficiency 3. Maintenance & after sale service	
		risks, insurance, etc.	
	Dooding for next	4. Safety issues & management.  Minimal processing of fruits and vegetables	
	Reading for next day	withinal processing of fruits and vegetables	
	Assignment	List the acceptable quality parameters of	
		different fruits and vegetable	

Day 5	Dackaging	1.Function and benefits of the packaging	PH
Day 3	Packaging techniques for	2.Requirement for an ideal package	Technologist/
S.1 & 2	fruits and	3.Cooling & ventilation techniques in the	Engineers
3.1 & 2	Vegetables	package	expert
	Vegetables	4.Cushioning materials and wrapping	схрен
		5. Packaging materials: natural, wooden, plastic,	
		CFB etc.	
		6. Modern packaging methods: MAP, Shrink	
		wrapping, dry ice techniques etc.	
		7. Packaging machinery	
		Various available technologies in pack	
		house, cold room in market.	
		Various model & companies & capacities	
		of PHM project activities.	
		r	
	Practical session	1. Hands-on training on operation of	
		different packaging machinery	
		2. Maintenance & after sale service risks,	
		insurance etc.	
		3. Safety issues & management.	
Day 5	Storage of fruits	<u> </u>	
S.3 & 4	and vegetables	2. Traditional/Low cost storage technology	
		3. Low temperature storage (Refrigeration and	
		cold storage)	
		4. Low temperature disorders in fruits and	
		vegetables	
		5. Improved storage practices	
		(Hypobaric, MA/CA storage)	
		6. Guidelines and Design criteria for PHM	
		Project – Civil, Mechanical & Electrical	
		7. Essential & additional components of project	
	Discussion	8. Demonstration of cold storage at Institute Evaluation of Assignment and observations	
	Quiz	Learning on 6 <sup>th</sup> day	
	Reading for next	Marketing channels of fresh fruits and	
	day	vegetables	
	Assignment	Government schemes for cold chain development	
	1 1001Z11111CIII	Government senemes for cold chain development	

Day 6	Marketing	Marketing Basics:	Marketing
S1 &2	and value chain development	<ol> <li>Value Chain Analysis of product / commodity in State / UT- Current scenario and the best possible solutions</li> <li>Identification of markets- Export, Distant Market, Local markets- Mandis/ Traders, Wholesale/Super markets, Big basket(on-line), Processing units.</li> <li>Demand – seasons / days etc.</li> <li>Market differentiation- Organic, Alcohol free, Taste etc.</li> <li>Market Driven Production- Concept: What? How? Challenges? Solutions</li> <li>Promotion strategy: Branding; Differentiation of product</li> </ol>	Expert, APMC Secretary, Exporter
		7. e-marketing  Market Intelligence / Transparency in Market prices/	
		Assimilation of Market Information /	
		1. Knowing end market prices- Local market and distance market; from reliable sources, Mandis, competitors through Media-print, AIR, TV, internet, commission agents etc.	
		2. Analyse market information season wise.	
		3. Use market information to decide on crop, appropriate post -harvest decision of drying, grading, bagging, processing, storage etc., and to decide where to sell, when to sell, to whom to sell, and what quantity to sell etc to be profitable.	
		4. Arranging cost effective transportation.	
		5. Also use market information for growing next crop, area and release of produce into market etc.	
		Demand assessment and management:	
		1. Need to consolidate demand from all sources- retail outlets, chain, hawkers etc.	
		2. Assured quantum can be vertically integrated with producers.	
		3. Variable demand is linked with indirect or Mandi	
		<ul><li>based procurement.</li><li>4. To know a balance sheet: demand and supply of</li></ul>	
		commodity if possible.	
		Causes of market instability and measures to address  1. Causes: Low cost supplies from new production areas, Fluctuating demand in Transport availability, Market manipulation, weather vagaries, local disruptions (Bandhs etc.) etc.	

<ol> <li>Measures: Building brand loyalty, Efficient supply chain with dedicated transport on pre-determined schedules, Complementary storage option for buffers for 2 weeks; For perishables- back end sources and reefer transport, modern pack houses; Food processing capacity, Export markets.</li> <li>Measures to check gluts.</li> </ol>	
Marketing models / Measures to minimise price spread /	
enhance price realisation.	
1.Direct-	
1.Bulk sale- fast tracked without any pre-cooling	
with daily dispatches.	
2.Bulk or retail outlets- owned/ franchisee.	
3.Through wholesale trader / Retail chain/	
Exporter/Importer/ Street vendors/ vegetable sellers.	
2.Marketing with /without legal contract with buyers,	
supply chain agents etc.	
3. Models:	
NDDB-Mother Dairy/ SAFAL Model- Front end	
distribution hub and retail outlets.	
HOCOMS model: Both back end ownership of	
collection centres and transport and front end	
distribution, outlets.	
Big Basket Model.	
Study of pricing / price realisation across the	
models	
Supply to Distribution hub by Buyer like	
HOPCOMs or by FPO as in case of Mothers;	
dairy SAFAL.	
Private partnership- Success stories	
Potential niche Export markets	
1. Global Scenario- product wise; Success story,	
2. State/UT s potential, Challenges for Export	
markets- sea based;	
3. Interaction with Exporters and Importers.	
4. Linkage with Distribution hubs (Netherland)	
Potential niche Domestic markets:	
1. Indian Scenario- product wise; Challenges for	
Domestic – road based	
2. List of processors, value added companies.	
Exposure / Networking visits/Trade Fairs/ Exhibitions_	
India & Abroad- CDB support	

Day 6 S3	Government organisations and Schemes and applicable laws and standards.	<ol> <li>List of Institutions for promotion of Horticulture: State/ UT Govt., DAC&amp;FW-CDB, NHB, CPCRI, UT Government,</li> <li>Central Schemes – SFAC, NCDC, MoFPI, APEDA, NABARD etc.</li> <li>BIS, FSSAI, NCCD &amp; NHB standards, specifications, protocols of project components</li> <li>Applicable laws / clearances etc. for Hortibusiness- As may be applicable-         <ul> <li>Crops: IPR, PPVFR,</li> <li>Technology: TM, Patent, licensing.</li> <li>Processing unit/Cold Storage: Fire Safety, Pollution, Agriculture Marketing, Conversion of Land use etc.</li> </ul> </li> </ol>	State Dept. of Horticulture / NHB State/UT official SFAC APEDA NCDC NABARD
Day 6 S4	Evaluation	of Land use etc.	
34	and Valediction		

# Trainers' Material: to be used for preparing Participants Handbook first in English and then in local language as far as possible.

The following weblinks are illustrative. Training Institute is requested to explore more and the best fit material for the trainees socio-economic condition, crop and enterprise.

S.No	Module	Reading Material		
		For the Trainer	For the	
			trainee	
1.	Economic Potential	Horticulture Statistics at a glance:		
	and Specific State/	http://agricoop.gov.in/statistics/publication-reports		
	UTs context and			
	Success stories.	World fruit and vegetable map: 2018: Robo Bank		
		https://research.rabobank.com/far/en/sectors/regional-food-		
		agri/world fruit map 2018.html		
		APEDA AGRIEXCHANGE: http://agriexchange.apeda.gov.in/		
		ICAR institutions publications on specific crop		
		CII / FICCI/ASSOCHAM/ PHDCC reports		
		http://www.fao.org/docs/eims/upload/210971/global_issues_paper.pdf		
		Success stories:		
		http://agritech.tnau.ac.in/success_stories/sstories_horti_2015.html		
2.	Personal skills	Internet and youtbue		
	development			
3.	Harvesting, Post- Harvest	Text Books on Post Harvest of Horticultural Crops; FAO documents		
		and reports;		
	Management /	Analysis of FPO model for Vegetables		
	Infrastructure	https://nccd.gov.in/PDF/Analysis_FPO_model.pdf		
		Doubling of Farmers Income Report: Vol.III and IV		
		http://agricoop.gov.in/doubling-farmers		
		The property against opposite the property against		
4.	Packaging/	ICAR / Any reputed R&D Institution publications; Text books on		
	Processing / Value	Post Harvest; e-learning: videos from authentic sources- ICAR/		
	Addition	SAU/SHU/Global Institutions.		
5.	Supply/ Cold-chain	Cold Chain Awareness program		
	development both	https://nccd.gov.in/PDF/Cold-chain%20Awareness%20Booklet.pdf		
	for fresh and			
	processed produce	Analysis of NDDB Model for Vegetables		
	_	https://nccd.gov.in/PDF/Analysis_NDDB_veg_model.pdf		
		All India Cold Chain Infrastructure Capacity: Gap Analysis		
		https://nccd.gov.in/PDF/CCSG_Final%20Report_Web.pdf		
6.	Marketing and	Directorate of Marketing and Inspection website:		
	value chain	http://agmarknet.gov.in/		
	development	Crop specific market information sources		
7.	Maintain quality of	TNAU AgriTech portal on Food Safety:		

	produce: Health & Food Safety / Traceability and Standards	http://agritech.tnau.ac.in/gap_gmp_glp/gap_fresh%20_%20fruits%20&%20veg.html http://agritech.tnau.ac.in/food_safetyindex.html  Global Gap: https://www.globalgap.org/uk_en/  INDGAP: http://www.qcin.org/CAS/INDGAP/  Global gap India facilities: http://agriexchange.apeda.gov.in/Market%20Profile/Market_Inteligence/Annexure_III.pdf  Food Traceability in Inda: http://face-cii.in/sites/default/files/final_report-version_2.pdf  FAO International Code of Conduct on Pesticide Management http://www.fao.org/agriculture/crops/thematic-sitemap/theme/pests/code/en/  TRACEABILITY IN FOOD AND AGRICULTURAL PRODUCTS:	
		ITC, Switzerland publication at <a href="http://www.intracen.org/">http://www.intracen.org/</a> GRASP: Global GAP Risk Assessment on Social Practice The Global Social Compliance Programme GSCP <a href="https://www.gscpequivalenceprocess.com/">https://www.gscpequivalenceprocess.com/</a>	
8.	Finance, Credit & Farm/ Project & Risk Management	Model DPR Templates for NHB Schemes ww.nhb.gov.in	
9.	Cluster development: Collaborative farming/ FPOs/ FPC	NHB Website: Proposed scheme: Horticulture Business Cluster and Supply chain development Programme  FAO (2010) Agro-based clusters in developing countries: staying competitive in a globalized economy http://www.fao.org/docrep/012/i1560e/i1560e.pdf  World Bank: Agriculture Clusters https://www.innovationpolicyplatform.org/sites/default/files/rdf_imported_documents/Agricultural_Clusters.pdf  How Can the Poor Benefit from the Growing Markets for High Value Agricultural Products? FAO / UN Paper https://papers.ssrn.com/sol3/papers.cfm?abstract_id=944027	
		Crop specific Producers Society and company online authentic sources	
10.	Government organisations and Schemes	http://agricoop.gov.in/ http://mofpi.nic.in/ http://apeda.gov.in/ http://nhb.gov.in/ http://coconutboard.nic.in/Scheme.aspx	
11.	Knowledge and Statistics	ICAR Indian Horticulture Magazine: <a href="https://icar.org.in/node/9420">https://iihr.res.in/documentary-video-clips-for-farmers</a> FAO: <a href="https://www.fao.org/e-agriculture/stub-28">https://www.fao.org/e-agriculture/stub-28</a>	
12.	Technology and Entrepreneurship	Visit ICAR – Institutions / Directorates/ Bureaux/ NRCs:  https://icar.org.in/ Innovation in  Agriculture: http://www.fao.org/3/CA2460EN/ca2460en.PDF Specific technologies: https://icar.org.in/content/agricultural-technologies	

e-learning: https://ecourses.icar.gov.in/	
ICAR Publications: https://krishi.icar.gov.in/jspui/	
Local University publications	
Local University success stories	

#### **Activities prior to training by Horticulture Training Institute:**

#### The training institute shall undertake

- 1. Desk Analysis:
  - a. About specific crops and processing technologies: State/ UT and District's Area, Production, post-harvest and marketing practices, problems etc.
  - b. Road map formulated by State/UT government to develop the area/ crop / farmers income of the area including State/UT Economic Survey, Annual Report of Agriculture/Horticulture Dept., District website etc.
  - c. Explore various research articles on crop processing, marketing etc. of the State/Area.
  - d. Examine various study reports of Government agencies- State/ DAC&FW/ APEDA/ SFAC/MoFPI and private agencies- CII /FICCI/ASSOCHAM/ Others for the horticulture Development of the State, Specific location, India etc.
- 2. Preparation of training design and teaching-learning material.
  - a. Preparation of training schedule with good mix of theory, practical (both in class room and field visits) and home work (After class hours) and also physical fitness and site seeing.
  - b. Participants Handbook: A brief note on each of teaching module in local language for circulation to each trainee, with the help of local technical expert.
  - c. Preparation of case studies/ exercises for class room discussion / brain storming / homework.
  - d. Access to internet and computers to explore the potential of technology.
  - e. Identification of the best experts for each of the session and invitation of successful FPOs/ entrepreneurs/ experts for interaction session with the trainees.
  - f. Identification of FPOs/Entrepreneurs/Firms/ Organisations for internship with clear Do's and Don'ts.
  - g. Every trainee to come with 2 problems with respect to each of the session.
  - h. Use of Audio-visual aids for teaching-learning& Good logistics for field visits
- 3. Identification of fields, FPOs, enterprises and operations etc. for the visit of trainees.
- 4. Good preparation of trainees accommodation, food (of trainees cultural context as far as possible), primary health care etc.

#### **Services by the Horticulture Training Institute**

#### 1. Facilities to Participants during training

- a. Safe and joyful learning environment.
- b. Classrooms are (Venue) : ICAR-CIAE Bhopal; ICAR-CIPHET, Ludhiana; NIPHT, Pune; KVK, Baramati
- c. Safe hostel accommodation and healthy Boarding.
- d. Accommodation/Hostel is at:ICAR-CIAE Bhopal; ICAR-CIPHET, Ludhiana; NIPHT, Pune; KVK, Baramati
- e. Hostel check in: One day before training
- f. Hostel check out: following day of completion of course.
- g. Internet and computer systems.

#### 2. Material to be made available to Participants by Horticulture Training Institute

- a. Training Brochure before training
- b. Reading Material during training

#### 3. Faculty: Available

#### 4. Post-training activities:

- 1. Take written feedback on each of session with respect to content, clarity and delivery style, opportunity for Q&A, accommodation, food, other facilities, suggestions for improvement etc. and share action proposed in future trainings, during valedictory session.
- 2. Submission of training report to be submitted within 15 days of completion of EDP:
  - a. Objectives, outputs and outcomes of training.
  - b. Training schedule
  - c. Trainee's / participant list with postal address and contact numbers.
  - d. Photographs and Video (Also to be hosted by training institute and NHB)
  - e. Analysis of feedback and action taken report.
  - f. Action taken on networking with trainees local R&D Institution / experts for regular extension and entrepreneurship development activities.
  - g. Utilisation Certificate.

#### **APPLICATION FOR**

Entrepreneurship and Leadership Development Programme for Horticulture Entrepreneurs desirous of applying to Schemes of National Horticulture Board

# PHM- PRIMARY PROCESSING AND PACKAGING OF FRUITS AND VEGETABLES/ PHM- COLD ROOM, RIPENING CHAMBER & REFER-VAN

#### Name of the Institute (Select One):

- ICAR-Central Institute of Agricultural Engineering, Bhopal
- ICAR-Central Institute of Post Harvest Engineering and Technology, Ludhiana
- National Institute of Post Harvest Technology, Pune
- KrishiVigyan Kendra, Baramati

Name and address of applicant	:		
Father's/Husband's Name	:		
Permanent address	:		
Contact details	:	E-mail	Mobile
Date of Birth	:		
Educational Qualifications	:		
Present profession/activity	:		
Name of the training (Please select one)	:	PHM- PRIMARY PROCESSING AND FRUITS AND VEGETABLES/PHM- COLD ROOM, RIPENING CHA	
Month and date of training	:		
Training Fee, Draft details	:	Amount, Rs.: DD No. & date: Name of Bank:	
GST No. (optional)	:		
Whether application has been submitted to NHB for funding?	:	Yes/ No	

Signature of the candidate  $% \label{eq:candidate} % \label{eq:cand$